

Battery-electric trucks on the rise

Truck Study 2024

September 2024

The dedication and diversification of battery-electric truck platforms will determine the next phase in road-based eMobility transformation **Executive summary**



Regulatory drivers are pushing towards Battery-electric trucks, while **OEMs offer a growing range of BET products**. Further truck electrification requires **new platforms meeting varying customer requirements** and use cases.

2 **Facilitated by innovations** in battery system, cell chemistry, eDrive and HV architecture **various use cases are enabled**. **Truck-specific developments** for battery and eDrive will be the decisive differentiator.

3

Higher initial investments remain a challenge – yet **TCO clearly pushes towards electrification**. BET efficiency, charging infrastructure utilization, and the right choice of cell chemistry as key TCO drivers.



By 2030, we expect more than 20% of transportation to be be electrified. With more than 1,700 GWh in 2040, truck batteries gain in importance, with increasing importance of LFP.

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The impact of electrification in logistics and transportation requires not only significant investments in public and private infrastructure, but also updated operating models.

To **make the BET transition a success, cross-industry efforts are required** – from regulatory, via automotive and energy towards logistics facilitated by financial services.

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Regulatory and customer requirements

Regulatory drivers are pushing towards Battery-Electric Trucks, while OEMs offer a range of BET products.

Further truck electrification requires new platforms meeting varying customer requirements and use cases.



Regulatory motivation

EU regulation sets the path for truck OEMs to **reduce their new fleet emissions** by at least **90% by 2040** and up to 45% by 2030, further pushing the decarbonization and electrification of commercial vehicles.



From first pilots to emerging BET portfolio

With the new generation BET entering the market, more use cases are enabled, yet **full portfolio enablement requires further truckification**.



Diverse customer requirements

Depending on use case, strongly varying requirements regarding range and charging speed need to be fulfilled. **Future platforms** need to be offered to **meet customer flexibility requirements**. Emission regulation is a strong push towards electrification of trucks – strict emission reductions targets force to action in all relevant markets **Global CO**₂ regulations and economic incentives

International CO₂ emission truck fleet targets



Comments

- Individual CO₂ emission targets cannot be directly compared, but require conversion with appropriate proxies
- China has the mildest CO₂ emission regulations, the EU has average CO₂ emission limits, and the US imposes the strictest regulations
- While the EU is drastically lowering its CO₂ emission target, China and the US are imposing only a modest reduction
- Nevertheless, regulatory pressure on low emission trucks enforces electrification from 2030 onwards

Battery-electric trucks on the rise Strategy&

Assumptions:

With the new generation BET entering the market, more use cases are enabled, yet full portfolio enablement requires further truckification **BET generation overview**



Truck generations



First distributions and specials

- First prototype products
- Utilization of repurposed BEVs
- Limited to distribution and special uses, due to range and charging speed limits



First line-hauls

- Initial truck-specific development
- Suitable for everyday use with intermediate range and charging speed
- Enabling line-haul use case with increased usability



First long-hauls

- First long-haul products emerging
- Strong development and technological diversification
- Full portfolio development with sophisticated range and charging speed

Battery-electric trucks on the rise

The global truck market can be segmented across six use cases, with highest emission impact through long-haul, line-haul, and distribution **Use cases and archetypes overview**



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Across these use cases, standard and long-range variations are expected to be offered to meet customer flexibility requirements

Customer-relevant BET platform specifications (2030)

Strategy&

Use cases	Cont. power	Range variations		Charge s	peed
	In kW	Customer requested ranges in km			
1 Long-haul			600 km 1000 km	<i>Ž</i> ₽	>1 MW
2 Line-haul	450	• 400 km • • <td></td> <td>راح ا</td> <td>1 MW</td>		ر اح ا	1 MW
3 Distribution	200	● 300 km ● 500 km			350 kW
4 Specials		200 km 300 km			350 kW
5 Coach	250	♀ 400 km ♀ 600 km		₿ Ţ	> 1MW
6 Urban		9 300 km 400 km			350 kW
Battery-electric trucks on the rise	Minimum use case re	equirement Maximum use case requi	rement		September 2024

Facilitated by innovations in battery system, cell chemistry, eDrive and HV architecture use cases are enabled.

Truck-specific developments for battery and eDrive will be the decisive differentiator.





Long-lasting batteries required

Battery-electric trucks have **high requirements regarding lifetime and battery degradation**. Cycle stability and pack energy density are key differentiators while batteries become megawatt-charging-ready.



Highly efficient eDrive concepts to be developed

First **truckified eDrive concepts enter the market**. Central motor has similar architecture to ICE compared with an axle-integrated motor, offering BET-specific design advantages.



Key battery improvement drivers yet to be utilized

As BET **charging speed is currently limited** mainly due to infrastructure, major charging time reduction is expected with MCS charging. Cell still offers cost saving potential, whereas **cell-to-pack offers potential for range increase**.

A typical BET has multiple battery packs, a differentiated integrated eDrive and HV components

Description

BET architecture

Visualization (Line-haul example)



Battery packs for electric trucks consist of multiple layers and packs – cells require high cycle stability and range

Battery pack and cell overview

Battery pack characteristics



Multi-layer battery

- Battery consists of multiple layers in z-dimension
- Layer consists of multiple sub-modules

2 Multi-pack battery

- Battery consists of multiple individual battery packs
- Battery packs can be arranged distributed across vehicle

3 Space utilization

- Battery is optimized for maximum design space utilization
- E/E is often positioned externally

Cell characteristics and requirements









- Long truck lifetime and high mileage requires long battery lifetime and high cycle stability
- Customized cell chemistries
 required
- Long distances traveled
 necessitate high battery range
- Operational schedule demands minimizing charging and downtime
- High importance of payload demands minimum vehicle weight
- High battery weight demands minimum cell weight
- High importance of TCO demands
 minimum vehicle cost
- High battery cost demands minimum cell cost

While different cell chemistries result in a similar pack energy density, weight and cost are further important characteristics

Battery optimization levers

Cell and pack energy density overview



Takeaways

- NMC/NCA cells have highest cell energy density
- However, a low **Cell-to-Pack (C2P) ratio** is required for TP safety of NMC/NCA cells
- Achievable pack energy density of NMC/NCA is similar to LMFP and LFP cells
- No dominating technology can be observed on the market
- Development of a **multi-chemistry platform** with identical cell format can be reasonable for **diversification**
- Cell chemistry is not only determined by required energy density – costs and weight are further major factors

Going forward, sodium chemistry could cover short-range applications, while L(M)FP and NMC chemistries suit long-range applications

Cell chemistry use case portfolio 2030

	Distribution ²⁾		Line-Haul ²⁾		Long-Haul ^{2,3)}		
Range requirement	300 km	500 km	400 km	600 km	600 km	1000 km	Cost (€/kWh)
Na-lon¹⁾ 300 Wh/l							6065
LFP 420 Wh/l							7075
LMFP¹⁾ 480 Wh/I							6570
NMC 800 Wh/I							8590
Outside target range	ln ta	arget range		Overfulfilled			

Takeaways

- Na-Ion chemistry is only suitable for shortrange variants
- Long-range long-haul can only be achieved by NMC and LMFP
- While NMC has high maturity, LMFP is under development
- LMFP has significant cost advantage compared to NMC
- LFP becomes less significant once LMFP is ready for market
- Development of a multi-chemistry platform can be reasonable to cover the full portfolio and offer various segments

Battery-electric trucks on the rise Strategy&

1) Current technological maturity level insufficient - development ongoing; 2) Assumed battery volume: Distribution: 1600l, Line-Haul: 2300l, Long-Haul: 3700l 3) Based on US Sleeper vehicle concepts

The Battery-electric truck eDrive can be axle-integrated or central – efficiency, cost and power are major focus areas

eDrive overview

eDrive configurations



- **Centrally-located** electric motor, power electronics and gear box
- Cardan shaft transmits power to axle
- Less central space for battery packs and higher mechanical losses
- Complex battery packaging simple auxiliary unit positioning

Axle-integrated motor



- **Rear-axle-integrated** electric motor, power electronics and gear box
- Direct power transmission to wheels
- More central space for battery packs and **lower mechanical losses**
- Complex eDrive packaging and auxiliary unit positioning

Efficiency Up to 90%

Development focus and requirements



 Large effect of eDrive efficiency on operational cost requires maximum eDrive efficiency



- Heavy loads and high vehicle weights require high power
- Steep inclines and acceleration require high power from eDrive as well as smooth operation



- High importance of TCO demands
 minimum vehicle cost
- High investment cost demands minimum eDrive cost

Integrated HV architectures can reduce cost and increase performance – high requirements regarding cost and charging

HV architecture overview

Component integration



Billing Efficiency

- Reduced electrical losses
- Improved thermal management
- Lightweight design

Reliability

- Reduction in overall components
- Reduced wiring and connections

Serviceability

- Easily accessible for servicing
- Streamlined inventory for service



Development focus and requirements

Cost potential

vs. capable

suppliers

- Integrated design leads to reduced overall components
- Fewer parts leads to reduced weight and reduced risk of failure
- Only a few suppliers are able to develop and produce integrated HV components
- High daily mileage requires fast charging solutions
- Large battery capacities lead to high charging powers
- Enabling MCS charging requires high-performance HV architectures handling 2000 A currents

Driven by battery innovations and infrastructure, we expect range increase and cost reductions, with a further push in charging speed

Main BET technological drivers towards 2030



Higher initial investments remain a challenge – yet TCO clearly pushes towards electrification.

BET efficiency & charging infrastructure utilization as key TCO drivers.



Battery cell remains key cost driver

BET investment will remain above conventional ICE

powertrains, especially driven by higher battery costs. To become an economic alternative, TCO and depreciation costs are critical.

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BET with TCO advantages across use cases

For both mileage- and payload-sensitive use cases, **BET powertrains offer TCO advantages** from 2025 and 2030 onwards. **Competitive energy and charging costs are a key** requisite to realize TCO potential.



BET efficiency and charging infrastructure utilization as key TCO driver

TCO of BETs is significantly dependent on charging price. While the baseline electricity price is subject to moderate variance, **infrastructure markup scatters** strongly depending on **charging technology and utilization**.

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Despite technological evolution, the investment gap between ICE and BET will remain, with battery being the key cost driver

Illustrative price breakdown of BET Long-Haul 2030



The four most relevant TCO elements of alternative powertrains are analyzed in detail – depreciation, energy, maintenance & financing **Rough breakdown of relevant TCO elements in Europe**

TCO elements Scope ¹⁾		Description	Important cost levers		
			incl. illustrative 2030 assumptions		
€ Depreciation	In scope	Cost estimations and residual value calculation for truck/bus vehicle components including powertrain/energy storage, vehicle body/	Component costs BET battery cell: 70 €/kWh		
Driver	(not considered)	manufacturing and overhead/margins	Component lifetime BET battery: 4,500 cycles		
Energy	In scope	Cost estimation of energy including non-house- hold prices for diesel (incl. CO ₂ tax), AdBlue,	Energy costs ²⁾ Diesel: 1.50 €/I (incl. CO ₂ tax)		
Insurance	(not considered)	electricity for depot and public charging (incl. infrastructure investments)	Electricity: 19.0 €-cent/kWh for depot CCS charging, 40.7€- cent/kWh for public MCS charging (incl. charging infrastructure mark-up, assumed utilization of 30%/15% for depot/public)		
Maintenance	In scope	Cost estimation for wear and tear of vehicle	Number of moving powertrain components		
Tax Tax Tax	(not considered)	replacement of components	Maintenance costs: ICE: 0.105 €/km BET: 0.057 €/km		
Toll	(not considered)				
Financing	In scope	acquisition of financing the vehicle	Loan interest rate: 4.5%/year		

BET outperforms ICE in terms of TCO from 2025 onwards across all use cases – energy costs represent the main driver

Mileage-based TCO for selected use cases across powertrain options 2025-2040 (EU, Germany)

Mileage-based TCO	ICE (diese	el-powered	ered) <i>in €-ct/km/y</i> BET (electric-powered) <i>in €-ct/km/y</i>			t/km/y		
HD long-haul (M) ~ 600 km/d (M) 400 kW (M) 60% public MCS	71 11-10-3 46 2025	74 111-10-3 49 2030	75 11 <u>10</u> 3 50 2035	77 11_10_3 52 2040	78 7 21 44 2025	67 6 19 35 2030	59 17 6 6 30 2035	58 16 6 5 30 2040
HD line-haul Market Allowed	78 5 10 16 46 2025	81 5 10 16 49 2030	82 5 17 50 2035	84 5-10 17 52 2040	70 	60 8 60 23 23 2030	5% 54 7 6 21 20 2035	52 7 6 20 20 20 2040
Image: Minimized systemMD distributionImage: Minimized systemImage: Minimized system <t< td=""><td>60 13 10 4 33 2025</td><td>62 13-10-4 34 2030</td><td>63 13 10 4 35 2035</td><td>64 10 4 36 2040</td><td>50 6 19 19 19 2025</td><td>44 6 18 14 2030</td><td>40 6 17 12 2035</td><td>39 6 16 5 12 2040</td></t<>	60 13 10 4 33 2025	62 13-10-4 34 2030	63 13 10 4 35 2035	64 10 4 36 2040	50 6 19 19 19 2025	44 6 18 14 2030	40 6 17 12 2035	39 6 16 5 12 2040
Mileage (km) per day (based on 250 working days per year) Battery-electric trucks on the rise	Performance (const. por	wer) 🛃	Charging share	Financing costs				September 2024

Energy costs are the key until 2030 – a mere 10% difference in diesel and charging prices could flip the TCO advantage of BET towards ICE TCO sensitivity analysis for BET Long-Haul 2030 (EU, Germany)

TCO sensitivity comparison (in €-ct/km/y)



Key TCO drivers

- Energy costs (i.e., efficiency, and diesel price) primary driver for TCO
- **Depreciation factors** (e.g., mileage, depreciation rate, powertrain costs) secondary driver for TCO

- Energy costs (i.e., efficiency, charging price) primary driver for TCO
- Powertrain and cell costs as secondary driver

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Source: Strategy& analyses

Strategy&

20% 10%

Looking at mileage-based TCO, BET have advantages over ICE – regarding payload-based TCO, long-haul electrification is on the edge **BET chemistry 2030 TCO comparison** (EU, Germany)



Comments

- LFP batteries offer the best mTCO due to their low cost and good energy density
- Cost-advantage of Na-lon batteries only slightly compensates for their low energy density







- When considering payload, ICE is still the best option for minimum pTCO
- NMC has a worse pTCO compared to ICE long-haul trucks
- pTCO of Na-Ion is worse than LFP due to the reduced payload

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Long-Haul assumptions: ICE avg. payload 12.5t, LFP avg. payload 11.0t, NMC avg. payload 11.25t ICE 0.28 l/km diesel consumption, LFP 1.1 kWh/km efficiency, NMC 1.09 kWh/km efficiency LFP 70 €/kWh cell cost. NMC 80 €/kWh cell cost

Distribution assumptions:

ICE avg. payload 6t, LFP avg. payload 5.5t, Na-Ion avg. payload 5.25t ICE 0.19 I/km diesel consumption, LFP 0.75 kWh/km efficiency, Na-Ion 0.76 kWh/km efficiency LFP 70 €/kWh cell cost. Na-Ion 60 €/kWh cell cost

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By 2030 we expect more than 20% of transportation will be electrified.

With more than 1,700 GWh in 2040, truck batteries gain in importance – with increasing importance of LFP.



Tipping point from 2030

With emission regulation being sharpened and beneficial TCOs across regions and use cases, **electrification to gain speed from 2030 onwards** – energy costs and decarbonization efforts as potential drivers



BET reaches ~20% market share in 2030

Driven by diffusion of Heavy-Duty vehicles and urban buses, BET to reach more than 20% market share 2030 – **in 2040 BET will be the dominant powertrain option**, with ~90% market share



Global BET battery demand surpasses 400 GWh in 2030

Based on the spur in demand for BET, truck battery and cell demand will reach 450 GWh by 2030. **BET constitutes a relevant market share of ~13% of automotive battery cell demand in 2030**, growing to 25% (2040), **enabling truckspecific battery development and production** Electrification is mainly driven by TCO and regulation, and expected to breakthrough from 2030 onwards – CN and EU remain front runners

Drivers pushing BET diffusion (HD, MD and BUS)



In 2030, ~600k BET will be produced in the Triad markets – ~120...160k units in North America & Europe, ~340k units in CN

Truck electrification ramp-up 2020-2040 in selected regions¹⁾



Battery-electric trucks on the rise Strategy&

With this uptake of BET over coming years, more than 1.7 TWh of batteries will be required by 2040 – 25% market share vs. PassCar **Global battery demand** (in GWh)



Key takeaways

BET on the rise

Global demand for commercial vehicle batteries rises from ~175 GWh in 2025 to more than 1.7 TWh in 2040 (~10% CAGR)

Truck-specific development

With a market share of \sim 25% in 2040, truck-specific cell developments and cell production are expected soon with scale and cost advantages

Cell chemistry

Mix of NMC and L(M)FP expected, with an increasing share of L(M)FP due to its cost and lifetime advantages - Na-Ion offers potential for mediumduty applications

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Transition elements

The impact of truck electrification in logistics and transportation requires not only investments, but also updated operating models.



BET with high invest cost due to battery

Battery is the key cost driver of BET, and leads to significantly higher invest cost compared to ICE. To overcome the transition hurdle, **leasing can facilitate BEV diffusion.**



Building the right infrastructure

Fleet electrification requires build-up of the charging infrastructure. While **depot charging offers utilization advantages and TCO benefits**, **public charging is needed for wide-ranging coverage**.



BET-specific adaption of fleet operations

BET characteristics will drive **adaptations in vehicle utilization, vehicle holding periods, and hub logistics**. This will remain a cross-industry challenge. **Fleet operations**

The advancing electrification of commercial vehicles requires transition support regarding vehicle invest, infrastructure and operations Main BET transition elements



Fleet operations

Leasing can be a key lever for small- and mid-sized companies to facilitate BET diffusion – leasing premium to be offset by energy costs Vehicle investments: Leasing lever (in €/month, EU line-haul, 2030)

TCO (in €/month)



- Driven by energy costs, BET realizes a competitive advantage across TCO compared to ICEs
- Residual value and depreciation costs as leasing drivers

Leasing cost (in €/month)

BET premium due to higher invests. financing costs and residual value risk

Leasing as lever for BET adoption

Lower investment burden and improved financing

 Leverage improved financing conditions of leasing companies compared to small- to mid-sized companies

Cash flow optimization

• Leasing lifts the investment burden – especially on electric trucks with higher vehicle prices

Residual value risk externalization

- Reduction of asset burden and depreciation costs
- Shift of residual value and maintenance risks from truck operator towards leasing company, especially in times of used-car truck market build-up phase

Depreciation Maintenance Financing Residual value risk SG&A Profit

Energy costs

For EU long-haul applications, the TCO requires charging costs below 38 ct/kWh to remain competitive in comparison with ICE towards 2030 **Charging price: TCO analysis for 2030 BET long-haul (EU, Germany)**

TCO sensitivity of charging price



Comments

General assumptions on charging price

- Charging prices are derived based on a charging mix of public and depot charging infrastructure, respective electricity costs, and infrastructure mark-ups
- Besides charging type, infrastructure utilization is decisive for charging price

1 BET TCO advantage

 Projected charging price in 2030 for longhaul BET, at ~32 ct/kWh, is sufficient to create TCO advantage over ICE trucks

(2) ICE TCO advantage

 At charging costs above ~38 ct/kWh, TCO advantage shifts towards ICE

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Fleet operations

To realize 38 ct/kWh and thus a positive BET-TCO, MCS charging requires utilization rates >17%, CCS charging already at utilization >7% **Charging price: MCS and CCS price sensitivity on utilization for 2030 BET Long-Haul 2030 (EU, Germany)**

Utilization impact on charging price



Comments

- While CCS charging requires a utilization of 7% to be TCO positive, MCS charging requires 17% utilization
- CCS utilization for slow charging can frequently reach >30% and is thus a feasible TCO option
- MCS utilization is expected to be around 15% in 2030 and hence is not a positive TCO option
- In consequence, the mixture between CCS and MCS charging strongly determines TCO

CCS charging
 MCS charging

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Assumptions CCS: €150k CAPEX, €7.5k OPEX, €7.5k SG&A Battery size 480 kWh, 8 hours charging time Assumptions MCS: €1 million CAPEX, €50k OPEX, €50k SG&A **Fleet operations**

Charging infrastructure design has significant impact on CAPEX, required peak power, and charge costs - suitable layout critical for TCO Illustrative charging depot build-up

Build-up challenges



Small fleet depot infrastructure



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The new HDT infrastructure requires significant multi-billion invests into depot charging stations, in parallel to public charge park set-ups **Charging infrastructure ramp-up for Europe**

Ramp-up stage public		Description	Public charging parks	Depot charging stations	
1 Pilot network 2024 (BET)	2020	Pilot projects with focus on areas with high traffic volumes (over 100,000 HDTs annually)	€0.2 bn (35 charging parks) First stations	€6.8 bn (~6,900 depots ²⁾) Stations to enable operations	
2 Area-coverage network 2027 (BET)	2025	Complete coverage of Europe as a consistent network	€0.7 bn (120 charging parks) Increased network to enable pan-European trips	€17.8 bn (17,800 depots ²⁾) Stations to enable operations	
3 High-demand network ~2035	2030	Complete coverage of Europe with sufficient capacity	€6.1 bn (720 charging parks) Complete network with more stations to meet energy demand	€28.6 bn (28,500 depots ²⁾) Stations to enable operations	

1) BET charging considered as 20% public and 80% private, with additional private depot charging 2) Based on small depots with 8 CCS chargers Source: Strategy& analysis, Statista.

Differences in investment, market, and technology between BET and ICE push to adjust fleet operations to realize the eTransformation **Fleet operations**

	Vehicle utilization	Vehicle holding period	Depot network
BET vs. ICE differences	Increased investments in both vehicle and charging infrastructure	Traditional used-car markets (e.g., Eastern Europe or North Africa) with BET transformation lag	Lower range of BET may require intermediate charging in-between hubs
Potential fleet operations impact	Intensified vehicle utilization to leverage investments, e.g., increased multi-shift operations	Longer initial vehicle holding periods to reduce depreciation risks, e.g., holding periods of up to 68 years	More dense logistics hub / charging hub operations, e.g., to enable depot charging and increase flexibility

To make the BET transition a success, cross-industry efforts are required – from regulatory, via automotive and energy towards logistics facilitated by financial services.





Give regulatory stability for strategic planning

Facilitate the transformation with a **clear regulatory framework** and support to enable strategic long-term planning. **Investments in infrastructure build-up and fleet transformation are required**.



Enable further technology improvements

The **automotive industry and beyond** – chemical, energy and equipment – need to **enable further technological developments** to increase portfolio coverage.



Foster leasing instead of purchasing

Reduce the investment barrier for new trucks via competitive leasing offerings. **Better understanding** of battery aging and its second-life/end-of-life opportunities **allows risk premiums** in leasing contracts **to be better managed**.



Build the infrastructure and adjust operations

To enable the transformation, both public and depot infrastructure needs to be built. To **enable sufficient utilization of infrastructure equipment**, **optimized logistics operations** are pivotal.

Truck electrification is a cross-industry effort, requiring activities throughout the value chain by multiple players

Cross-industry impact and recommendations



Replace oil by lithium

... change revenue pools ... build new competencies ... transform organizations



Get it on the road

- ... meet fleet and CO₂ targets
- ... rethink mobility concepts
- ... build infrastructure

Financial services

Fuel the transformation ... provide required investments ... enable use cases by leasing ... setup investment strategy



Power the transformation

... build required infrastructure ... supply renewable energy ... balance and manage grid



Lay the foundations ... regulate emissions targets ... support supply chain deals ... provide green funding

Production equipment

Technically enable transformation ... provide production equipment ... build new value/supply chains ... conceptualize recycling

Materials and chemicals

Mine and refine the new oil ... scale the value chain ... meet automotive standards ... conceptualize recycling



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